BORON LOADED PLASTIC SCINTILLATOR EJ-254

This blue-emitting plastic scintillator contains natural boron at concentrations up to 5% by weight. It is a clear, stable plastic with physical properties similar to those of the standard Eljen plastic scintillators. Its principal applications are fast neutron spectrometry and thermal neutron detection. The primary function of the boron is to provide a unique scintillation signal for low energy neutrons. The standard formulation contains 5% boron, and practical boron concentrations down to 1% are available.

The isotopic fraction of $^{10}{\rm B}$ in natural boron is 19.9%, meaning that the 5% loaded plastic contains

nearly 1% of ¹⁰B. The neutron capture reaction on the boron ¹⁰B($n,\alpha\gamma$)⁷Li has a Q value of 2.78 MeV of which 2.34 MeV is shared by the alpha and lithium particles. This energy is fully captured in the plastic to produce a scintillation signal approximately equivalent in amplitude to that of a 76 keV electron. For delayed coincidence timing of the capture of fast neutrons, the time delay from the prompt recoil-proton pulse is typically 2.7 µs for 5% B-nat plastics. This delay is inversely proportional to the boron loading.

Reference: D. M. Drake et al., Nucl. Instr. & Meth., A247, 576-582 (1986)

	EJ-254 (% boron)		
PROPERTIES	5%	2.5%	1%
Light Output (% Anthracene)	48	56	60
Scintillation Efficiency (photons/1 MeV e ⁻)	7,500	8,600	9,200
Wavelength of Maximum Emission (nm)	425	425	425
Rise Time (ns)	0.85	0.85	0.85
Decay Time (ns)	1.51	1.51	1.51
Pulse Width, FWHM (ns)	2.24	2.24	2.24
H Atoms per cm ³ (×10 ²²)	5.18	5.17	5.16
C Atoms per cm ³ (×10 ²²)	4.44	4.55	4.62
¹⁰ B Atoms per cm ³ (×10 ²⁰)	5.68	2.83	1.14
Electrons per cm ³ (×10 ²³)	3.33	3.33	3.33
Density (g/cm ³)	1.026	1.023	1.021



Polymer Base	Polyvinyltoluene	
Refractive Index	1.58	
Softening Point	75°C	
Vapor Pressure	Vacuum-compatible	
Coefficient of	7.8 × 10⁵ below 67°C	
Linear Expansion		
Temperature Range	-60°C to 60°C	
Light Output (L.O.)	At 60°C, L.O. = 95% of that at 20°C	
vs. Temperature	No change from -60°C to 20°C	





CHEMICAL COMPATIBILITY

<u>Attacked By:</u> Aromatic solvents, Chlorinated solvents, Ketones, Solvent bonding cements, etc. <u>Stable In:</u> Water, Dilute acids and alkalis, Lower alcohols, Silicone greases. It is safe to use most epoxies with this scintillator.

Revision Date: Aug 2023



