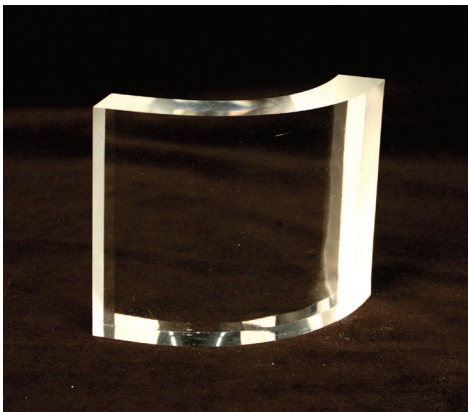


LIGHT GUIDES AND ACRYLIC PLASTIC

Light guides are always custom made for each customer's needs. One general rule to remember when considering using light guides: they usually improve the uniformity of light collection but often reduce the average signal amplitude. Light guide types fabricated by Eljen include, but are not limited to, the following general types:

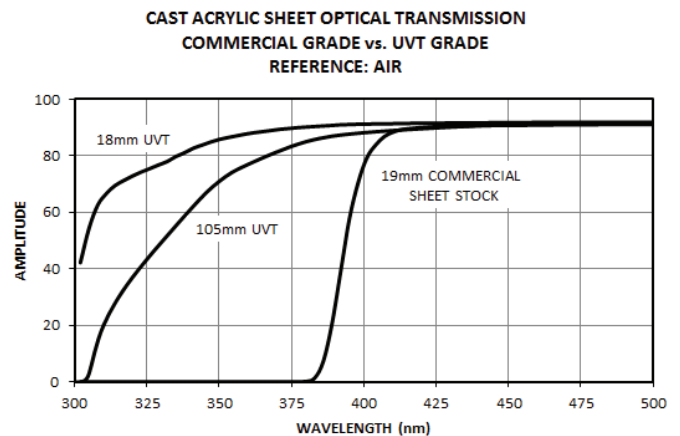
- **Adiabatic:**
Consists of an array of strips adapting the edges of scintillator plates to a single photomultiplier tube. These generally apply best on wide scintillators and are the most expensive.
- **Fishtail:**
Consists of a single solid element providing a smooth adaption of a rectangular cross section to a round PMT face.
- **Flat Trapezoid:**
Consists of a flat triangular PMMA sheet terminated at the PMT end by a cylindrical rod or disc for effective PMT mounting.



Eljen light guides are fabricated from cast acrylic materials. Cast acrylic is a clear and colorless plastic which generally has good optical clarity and good mechanical properties. It has very little natural scintillation response to ionizing radiation.

Cast acrylic is also known as PMMA (polymethylmethacrylate) and is often referred to in a generic sense by the many commercial product names under which it is manufactured. Some of these names include: Lucite®, Plexiglas®, Perspex®, and Rohaglas®. It is normally made as cast sheet stock with UV absorbing additives for general purpose commercial applications. When the UV absorbers are omitted to obtain optical transmission into the ultraviolet regions, the product is often referred to as UVT. Sheet stock up to about 6 mm (0.25") thick are also made by extrusion processes. However, the best optical properties are obtained with the cast material. Acrylic sheets are also occasionally used in fabricating tanks for selected liquid scintillators. In this case, the cast materials provide superior resistance to chemical attack.

| PROPERTIES | PMMA |
|--|-------|
| Specific Gravity at 20°C | 1.190 |
| Refractive Index, n_D (589 nm) | 1.492 |
| Refractive Index (436 nm) | 1.502 |
| H Atoms per cm^3 ($\times 10^{22}$) | 5.73 |
| C Atoms per cm^3 ($\times 10^{22}$) | 3.58 |
| O Atoms per cm^3 ($\times 10^{22}$) | 1.43 |



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